



Drum Size approx	A	B	C	D	Bore			
					Min	Max	E	
100	41	70	41	101.6	+0.00 -0.10	12.7	34.92	34.92
140	51	82	51	139.7	+0.00 -0.10	19.0	50.8	41.27
180	76	108	54	177.8	+0.00 -0.18	19.0	57.15	31.75

AC Solenoids

AC Solenoids (Pull Type) encourages application to a wide range of purposes requiring a definite pull motion under automatic or distant control in connection with electrically driven machinery.

Typical functions include the operation of electromechanical brakes and valves, various short-stroke motions on machine tools and many operations required in automatic machinery of all kinds.



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Specifications

The solenoid consists of laminated frame and plunger with steel supporting frame. The epoxy moulded coil is held in place by means of flat steel springs to prevent transmission of shock to the coil. The plunger and frame are carefully machined to ensure quiet operations. Solenoids can be used for up to 600 operations per hour if the pull-in time is within specified limits. These solenoids are provided with fixing holes for floor mounting.

Electrical and mechanical ratings

Solenoid type Duty	Size B		Size D	
	Continuous or intermittent	Continuous or intermittent	Continuous or intermittent	Continuous or intermittent
Maximum stroke length (mm)	25	31.4		
Pull at rated voltage (Gross)* kg	1.25	6.75		
Pull at 85% of rated voltage (Gross)* kg	0.9	4.5		
Weight of plunger kg	0.2	0.3		
Operating time m sec	70	70		
Coil consumption (sealed) VA	90	220		
Coil consumption (in rush) VA	465	1790		
Weight kg	1.2	2.9		

Standard coil voltage offered : 110, 220, 380, 415, 440V 50Hz

* When the solenoid is working against gravity, the weight of the plunger must be subtracted in order to ascertain the effective pull. When working with gravity, the weight of the plunger must be added.

Catalogue code

Product code	SL
Solenoid size	B or D
	380V-L,415V-M

eg. SLBL represents Solenoid size B with 380V coil